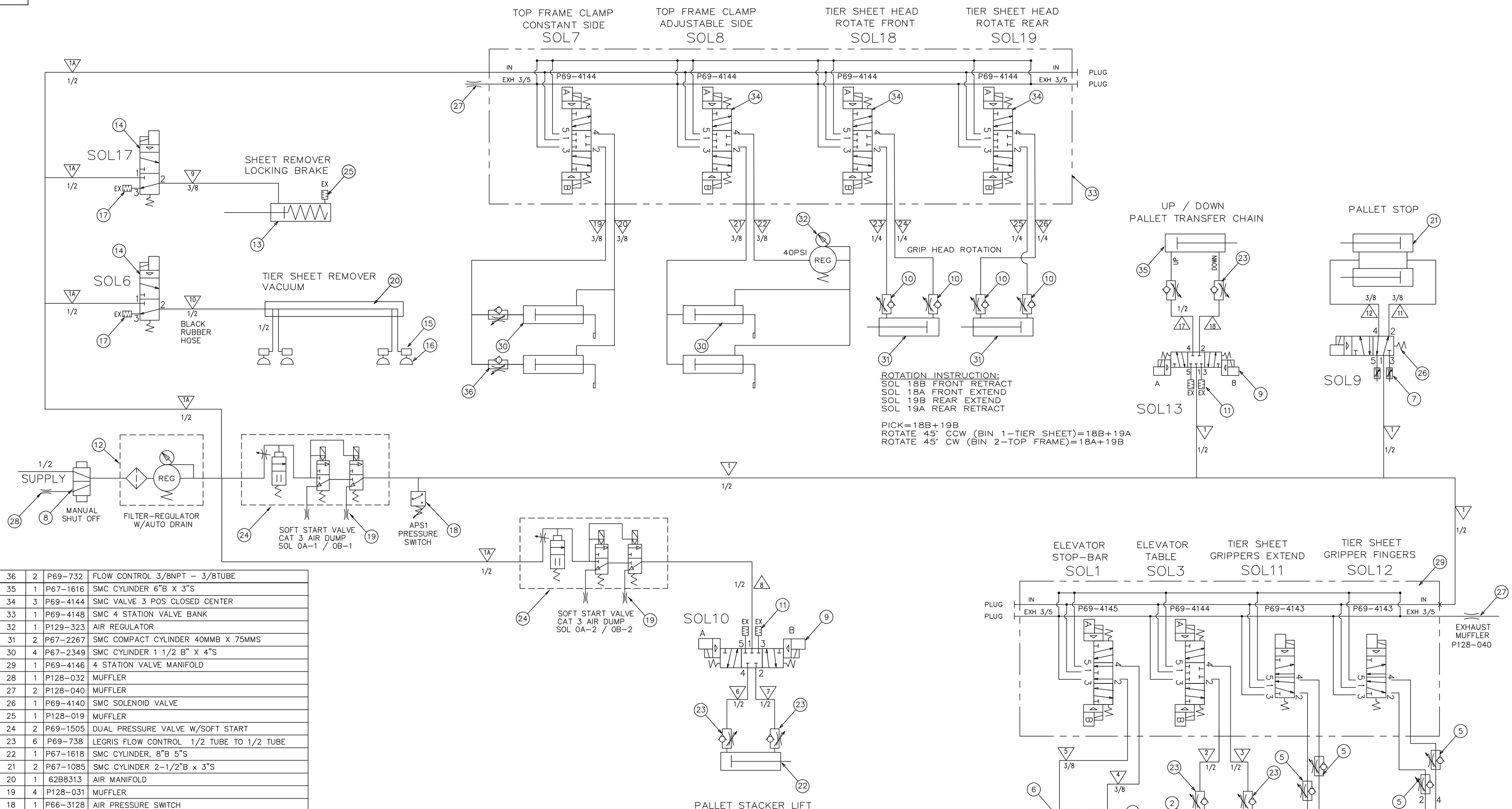
14D2569



MATERIAL

36	2	P69-732	FLOW CONTROL 3/8NPT - 3/8TUBE
35	1	P67-1616	SMC CYLINDER 6"B X 3"S
34	3	P69-4144	SMC VALVE 3 POS CLOSED CENTER
33	1	P69-4148	SMC 4 STATION VALVE BANK
32	1	P129-323	AIR REGULATOR
31	2	P67-2267	SMC COMPACT CYLINDER 40MMB X 75MMS
30	4	P67-2349	SMC CYLINDER 1 1/2 B" X 4"S
29	1	P69-4146	4 STATION VALVE MANIFOLD
28	1	P128-032	MUFFLER
27	2	P128-040	MUFFLER
26	1	P69-4140	SMC SOLENOID VALVE
25	1	P128-019	MUFFLER
24	2	P69-1505	DUAL PRESSURE VALVE W/SOFT START
23	6	P69-738	LEGRIS FLOW CONTROL 1/2 TUBE TO 1/2 TUBE
22	1	P67-1618	SMC CYLINDER, 8"B 5"S
21	2	P67-1085	SMC CYLINDER 2-1/2"B x 3"S
20	1	62B8313	AIR MANIFOLD
19	4	P128-031	MUFFLER
18	1	P66-3128	AIR PRESSURE SWITCH
17	2	P128-022	MOSIER #EM-3 MUFFLER 3/8NPT
16	4	P70-696	VACUUM CUP
15	4	P70-223	PIAB VENTURI VACUUM GEN. #L20
14	2	P69-4118	SMC SOLENOID VALVE
13	1	P67-2273	SMC STOPPER CYLINDER
12	1	P129-315	SMC FILTER-REGULATOR W/GAUGE
11	4	P128-021	MOSIER #EM-2 SINTERED BRONZE MUFFLER 1/4NPT
10	4	P69-757	FLOW CONTROL 1/4T TO 1/8MNPT
9	2	P69-4139	SMC SOLENOID VALVE
8	1	P69-926	MANUAL SHUT OFF VALVE
7	2	P69-705	NUMATICS METERING VALVE 1/4NPT
6	2	P69-727	DUAL SPEED CONTROL
5	4	P69-772	INLINE SPEED CONTROL 1/4 TUBE
4	2	P67-227	GRIPPER CYLINDER
3	2	P67-343	SMC CYLINDER 1-1/8"B x 6"S
2	1	P67-1617	SMC CYLINDER 4"B x 5"S
1	1	P67-2316	SMC CYLINDER 1-1/2"B x 7"S

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	ROUTE

REQ.

REVISIONS						NC	A-B-C PACKAGING MACHINE CORPORATION			
	WAS	DATE	BY	DATE	BY	REQ.		JOB 24464	CO. BLUE MARBLE PRODUCTIONS	
						DRAWN	RAW	MACHINE	108	
						CHECKED		SUBDIVISION		
						SCALE	NONE	TITLE	AIR PIPING DIAGRAM	
						DATE	03/03/21			
						ASSEM. DWG.		DWG. NO.	14D2569	

DECIMAL TWO PLACE + OR - .03.
THREE PLACE + OR - .015.